



INTERNATIONAL FASTENERS, INC.



SPEC DATA SUBMITTAL SHEET

Dagger-Lok™ Wood Screws • Phillips Flat with Nibs Coarse Type 17 • Zinc

Size	TPI	Ctn Qty	Daggerz™ Part Number	Drive	Head	Thread	Point
6 x 3/4	9	15,000	DLFLPHZ06034	#2	Flat	Single Lead	Type 17
8 x 3/4	9	10,000	DLFLPHZ08034	#2	Flat	Single Lead	Type 17
8 x 1	9	10,000	DLFLPHZ08100	#2	Flat	Single Lead	Type 17
8 x 1-1/4	9	7,500	DLFLPHZ081104	#2	Flat	Single Lead	Type 17
8 x 1-1/2	9	5,000	DLFLPHZ08112	#2	Flat	Single Lead	Type 17
8 x 1-5/8	9	5,000	DLFLPHZ081158	#2	Flat	Single Lead	Type 17
8 x 1-3/4	9	4,000	DLFLPHZ08134	#2	Flat	Single Lead	Type 17
8 x 2	9	3,500	DLFLPHZ08200	#2	Flat	Single Lead	Type 17
8 x 2-1/4	9	3,000	DLFLPHZ082104	#2	Flat	Single Lead	Type 17
8 x 2-1/2	9	2,500	DLFLPHZ08212	#2	Flat	Single Lead	Type 17
8 x 3	9	1,500	DLFLPHZ08300	#2	Flat	Single Lead	Type 17

material: C1022 LOW CARBON STEEL, CORE HARDNESS: HV240-425

finish: Zinc Finish provides 24 hour minimum salt spray corrosion resistance

application: wood to wood applications.

installation: Screw gun with depth sensitive nosepiece with installation speed not to exceed 2500 RPM. Overdriving may result in fastener failure or strikeout of the work surface. The fastener is fully seated when the head's bearing surface is flush with the material being attached.

Meets or exceeds the following specifications:

ASME B 18.6.1	Standard Specification for Wood Screws
ASTM A510	Specification for General Requirements for Wire Rods and Coarse Round Wire, Carbon Steel (Minimum grade 1018)
ASTM B117	Practice for Operating Salt Spray (Fog) Apparatus

Ultimate Value Chart

DIAMETER	2 x 4 Red Wood Pull Out	3/4 Particle Board Pull Out	2 x 4 Fir Pull Out	Minimum Torsional Strength (Lb)
#6	318	284	424	24
#8	518	290	540	39

These figures are offered only as a guide and are not guaranteed in any way by International Fasteners, Inc. Appropriate safety factors should be applied to these values for specific purposes. All International Fasteners, Inc. Fasteners are manufactured to IFI's Performance Specifications and Print Drawings.

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