



INTERNATIONAL FASTENERS, INC.

SPEC DATA SUBMITTAL SHEET



Dagger-Lok™ Hinge Screws • Phillips Flat Coarse • Zinc

Size	TPI	Ctn Qty	Daggerz™ Part Number	Drive	Head	Thread	Point
6 x 5/8	13	20,000	DLHINGEZ06058	#2	Flat	Single Lead	Pierce

<i>material:</i>	C1022 LOW CARBON STEEL, CORE HARDNESS: HV240-425
<i>finish:</i>	Zinc Finish provides 24 hour minimum salt spray corrosion resistance
<i>application:</i>	wood to wood applications.
<i>installation:</i>	Screw gun with depth sensitive nosepiece with installation speed not to exceed 2500 RPM. Overdriving may result in fastener failure or strikeout of the work surface. The fastener is fully seated when the head's bearing surface is flush with the material being attached.

Meets or exceeds the following specifications:

ASME B 18.6.1	Standard Specification for Wood Screws
ASTM A510	Specification for General Requirements for Wire Rods and Coarse Round Wire, Carbon Steel (Minimum grade 1018)
ASTM B117	Practice for Operating Salt Spray (Fog) Apparatus

Ultimate Value Chart

DIAMETER	2 x 4 Red Wood Pull Out	3/4 Particle Board Pull Out	2 x 4 Fir Pull Out	Minimum Torsional Strength (Lb)
#6	318	284	424	24

These figures are offered only as a guide and are not guaranteed in any way by International Fasteners, Inc. Appropriate safety factors should be applied to these values for specific purposes. All International Fasteners, Inc. Fasteners are manufactured to IFI's Performance Specifications and Print Drawings.

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