



# INTERNATIONAL FASTENERS, INC.

## SPEC DATA SUBMITTAL SHEET



### Daggerz™ Laminating Screws • Phillips Bugle Coarse • Phosphate

Size	TPI	Ctn Qty	Daggerz™ Part Number	Drive	Head	Thread	Point
10 x 1-1/2	8	5,000	<b>LAM10112</b>	#2	Bugle	Single Lead	Pierce

<i>material:</i>	C1022 LOW CARBON STEEL, CORE HARDNESS: HV240-425
<i>finish:</i>	Phosphate Finish provides 48 hour minimum salt spray corrosion resistance
<i>application:</i>	temporarily fasten drywall to drywall in double-layer applications, such as firewalls and sound-proofing
<i>installation:</i>	Screw gun with depth sensitive nosepiece with installation speed not to exceed 2500 RPM. Overdriving may result in fastener failure or strikeout of the work surface. The fastener is fully seated when the head's bearing surface is flush with the material being attached.

#### Meets or exceeds the following specifications:

ASME B 18.6.1	Standard Specification for Wood Screws
ASTM A510	Specification for General Requirements for Wire Rods and Coarse Round Wire, Carbon Steel (Minimum grade 1018)
ASTM B117	Practice for Operating Salt Spray (Fog) Apparatus
ASTM C1002	Standard Specification for Steel Self-Piercing Tapping Screws for Application of Gypsum Panel Products or Metal Plaster Bases to Wood Studs or Steel Studs

#### Ultimate Value Chart

DIAMETER	2 x 4 Red Wood Pull Out	3/4 Particle Board Pull Out	2 x 4 Fir Pull Out	Minimum Torsional Strength (Lb)
#10	587	388	563	56

These figures are offered only as a guide and are not guaranteed in any way by International Fasteners, Inc. Appropriate safety factors should be applied to these values for specific purposes. All International Fasteners, Inc. Fasteners are manufactured to IFI's Performance Specifications and Print Drawings.

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