

INTERNATIONAL FASTENERS, INC.



SPEC DATA SUBMITTAL SHEET

Dagger-Lok™ Machine Screws • Phillips Slotted Truss Break-Away • Zinc

Size	TPI	Ctn Qty	Daggerz™ Part Number	Drive	Head	Thread	Point
8-32 x 1-3/4	32	4,000	PTBZ08134	#2 PH/Slot	Truss	Machine	Type B
4MM x 45MM	0.7	4,000	PTBZ445MM	#2 PH/Slot	Truss	Machine	Type B

material:	C1022 LOW CARBON STEEL, UNHARDENED
finish:	Zinc Finish provides 24 hour salt spray corrosion resistance
application:	Knobs and pulls to cabinet drawers, cabinet doors, and other furniture
installation:	Snap the screw to the desired length. Screw gun with depth sensitive nosepiece with installation speed not exceed 2500 RPM. Overdriving may result in fastener failure or strikeout of the work surface. The fastener is fully seated when the head's bearing surface is flush with the material being attached.

Meets or exceeds the following specifications:				
ASME B 18.6.3	Standard Specification for Machine Screws			
ASTM A510	Specification for General Requirements for Wire Rods and Coarse Round Wire, Carbon Steel (Minimum grade 1018)			
ASTM B117	Practice for Operating Salt Spray (Fog) Apparatus			

These figures are offered only as a guide and are not guaranteed in any way by International Fasteners, Inc.

Appropriate safety factors should be applied to these values for specific purposes.

All International Fasteners, Inc. Fasteners are manufactured to IFI's Performance Specifications and Print Drawings.

PTBZ.21