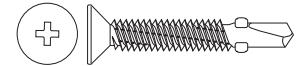




INTERNATIONAL FASTENERS, INC.

SPEC DATA SUBMITTAL SHEET



Daggerz™ Self Drill Screws • Phillips Flat #4 Point with Wings • Dagger-Guard Coating™

Size	TPI	Ctn Qty	Daggerz™ Part Number	Drive	Drill Point	Max Drill	Drill Speed
12 x 1-5/8	24	3,000	SD4CTWW12158	#3	#4 PT	0.375"	1500 RPM
12 x 2	24	2,000	SD4CTWW1220	#3	#4 PT	0.375"	1500 RPM
12 x 2-1/2	24	1,500	SD4CTWW12212	#3	#4 PT	0.375"	1500 RPM
1/4 x 2-3/4	20	1,000	SD4CTWW14234	#3	#4 PT	0.375"	1500 RPM
1/4 x 3	20	1,000	SD4CTWW1430	#3	#4 PT	0.375"	1500 RPM
1/4 x 3-1/4	20	900	SD4CTWW143104	#3	#4 PT	0.375"	1500 RPM
1/4 x 3 1/2	20	900	SD4CTWW14312	#3	#4 PT	0.375"	1500 RPM
1/4 x 3-3/4	20	500	SD4CTWW14334	#3	#4 PT	0.375"	1500 RPM

<i>material:</i>	C1022 LOW CARBON STEEL, CORE HARDNESS: HV240-425
<i>finish:</i>	Dagger-Guard Coating™ is a three layer, multi step dip/spin bake process which provides 1000 hour salt spray corrosion resistance
<i>application:</i>	wood to metal applications.
<i>installation:</i>	Screw gun with depth sensitive nose piece with installation speed not to exceed 1500 RPM. Overdriving may result in fastener failure or strikeout of the work surface. The fastener is fully seated when the head's bearing surface is flush with the material being attached.

Meets or exceeds the following specifications:

ASTM A510	Specification for General Requirements for Wire Rods and Coarse Round Wire, Carbon Steel (Minimum grade 1018)
ASTM B117	Practice for Operating Salt Spray (Fog) Apparatus
ASTM C1513 (18)	Standard Specification for Steel Tapping Screws for Cold-Formed Steel Framing Connections
ASTM F1941	Specification for Electro-deposited Coatings on Threaded Fasteners
SAE J78	Standard for Dimensional, Mechanical and Performance Requirements

Ultimate Value Chart

	DIAMETER	Nom Screw Dia	18 Gauge	16 Gauge	14 Gauge	12 Gauge	5/32"	3/16"	7/32"	Min Torsional Strength (Lb)
Tension (Pull) Lbs 1 pc	12-24	0.190	-	528	778	1120	2118	2350	-	92 lbs
Tension (Pull) Lbs 1 pc	1/4"-20	0.250	-	601	896	1445	2500	3520	4115	150 lbs

These figures are offered only as a guide and are not guaranteed in any way by International Fasteners, Inc. Appropriate safety factors should be applied to these values for specific purposes. All International Fasteners, Inc. Fasteners are manufactured to IFI's Performance Specifications and Print Drawings.

SD4CTWW.21