



INTERNATIONAL FASTENERS, INC.

SPEC DATA SUBMITTAL SHEET



Daggerz™ Self Drill Screws • Hex Washer Head • 305 Stainless Steel

Size	TPI	Ctn Qty	Daggerz™ Part Number	Drive	Drill Point	Max Drill	Drill Speed
8 x 1/2	18	10,000	SDSSS080012	1/4"	#2 PT	0.112	1000 RPM
10 x 3/4	16	5,000	SDSSS10034	5/16"	#3 PT	0.175	1000 RPM
12 x 3/4	14	5,000	SDSSS12034	5/16"	#3 PT	0.210	1000 RPM
14 x 3/4	14	2,500	SDSSS14034	3/5"	#3 PT	0.220	1000 RPM

<i>material:</i>	305 Stainless Steel
<i>application:</i>	light metal applications in harsh environmental conditions
<i>installation:</i>	Screw gun with depth sensitive nosepiece with installation speed not to exceed 2500 RPM. Overdriving may result in fastener failure or strikeout of the work surface. The fastener is fully seated when the head's bearing surface is flush with the material being attached.

Meets or exceeds the following specifications:

ASTM A510	Specification for General Requirements for Wire Rods and Coarse Round Wire, Carbon Steel (Minimum grade 1018)
ASTM B117	Practice for Operating Salt Spray (Fog) Apparatus
SAE J78	Standard for Dimensional, Mechanical and Performance Requirements

These figures are offered only as a guide and are not guaranteed in any way by International Fasteners, Inc.
 Appropriate safety factors should be applied to these values for specific purposes.
 All International Fasteners, Inc. Fasteners are manufactured to IFI's Performance Specifications and Print Drawings.

SDSSS.21